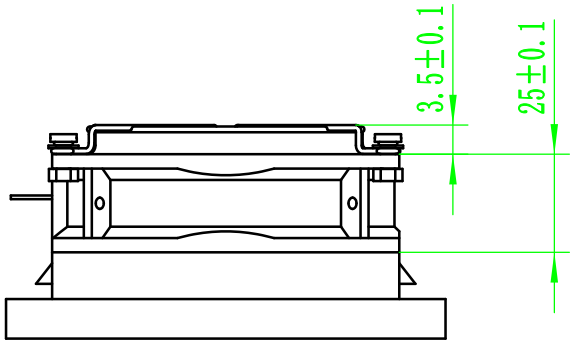
SL-V-V00116

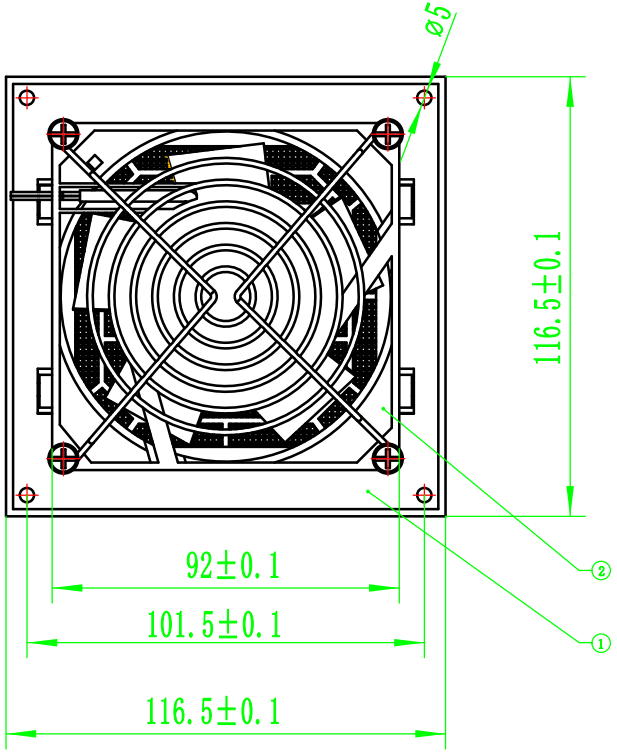
Ra3.2

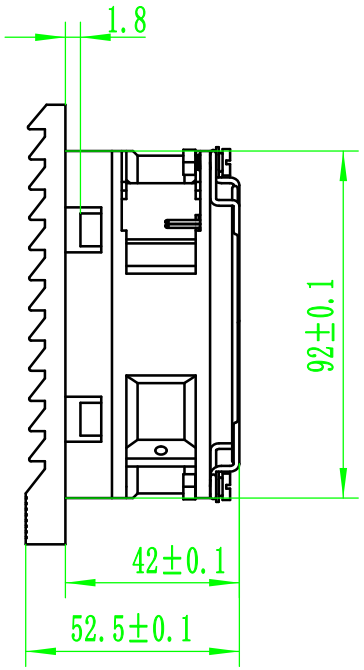
Technical Requirements

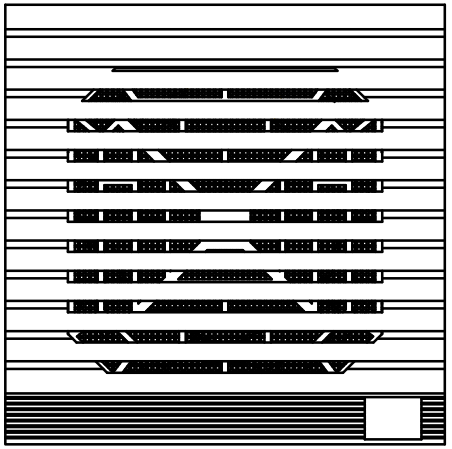
1、The limit deviation of the unmarked dimension is in accordance with GB/T1804-F.
2、The injection molded parts should be free of burrs, bubbles, burnt spots, surface scratches, etc.
3、The flashing of pouring gate and overflow edge is less than 0.3 after trimming, and without damaging the body.
4、Unmarked excessive rounded corners is R0.3-R1.
5、Fit with the shape of the corresponding assembly joint surface less than 0.5 matching.
6、Each indentation of ejector pushing rod should be below the production surface less than 0.2.

Item	Part no
Axial flow fan	FK1-230
Rated working Voltage(V/Hz)	230V/50/60
Input Power Rating	16/14









No	Name of parts	Part number	QTY	Material	Remark
1	Main body		1	ABS	
2	92X92X35Axial flow fan		1		

Tolerance table

mm (inch)

Unmarked dimension tolerance (mm)

.± 0.15
.0± 0.1
.00± 0.05

Unmarked angle tolerance±1

Third perspective

Design :Panhong	Design:23.02.12
Proofread:Youbin	Design:23.02.16
Review :Xianjue	Design:23.02.22
Approval :Zhemwu	Design:23.02.27

Stage marker

S	A	B
Weight		

soflight® Daylight Iluminacao, Lda

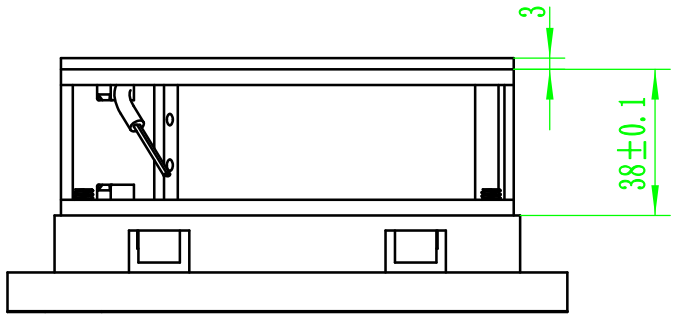
Name: SL-V-V00116

Print A4 | Edition First

Proportion:1:2 | Drawing scale:1:2 | No. of pages: 1/1

Schematic diagram

SL-V-V00148

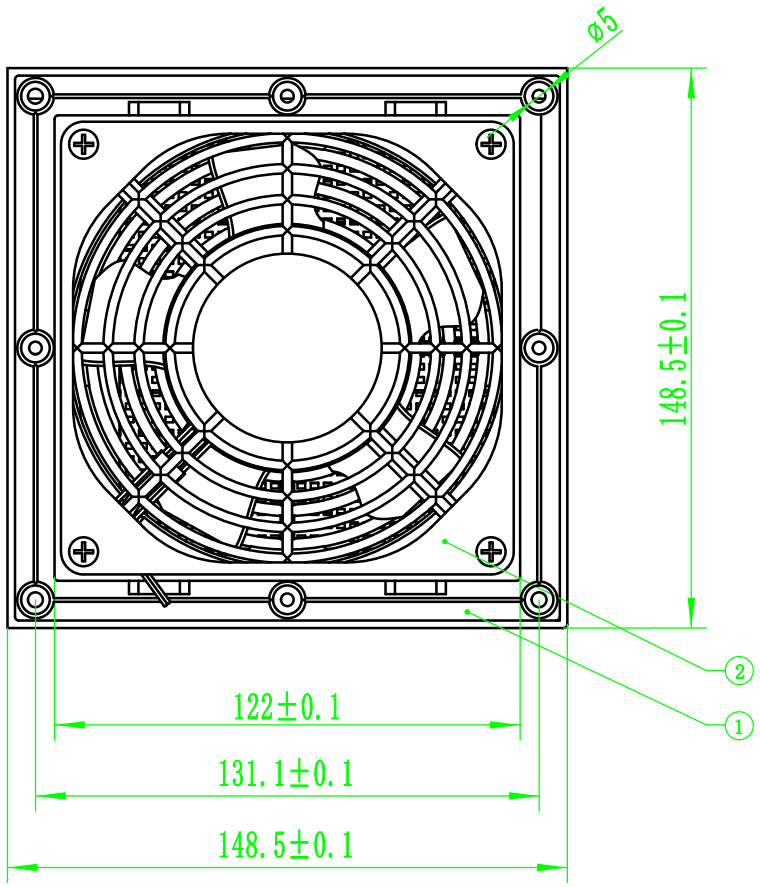


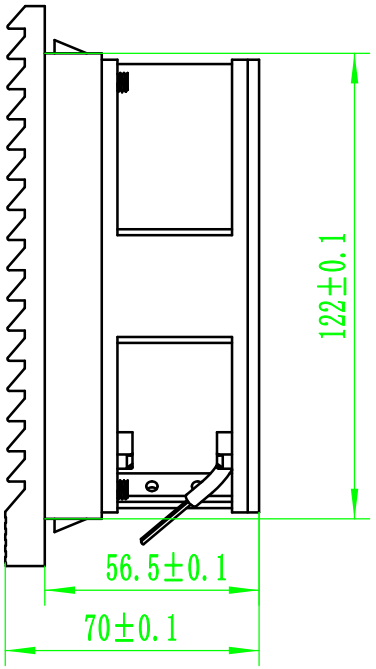
Ra3.2

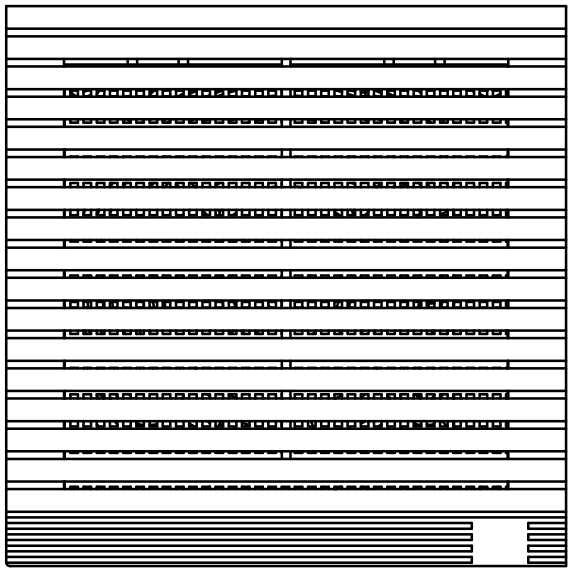
Technical Requirements

1、The limit deviation of the unmarked dimension is in accordance with GB/T1804-F.
2、The injection molded parts should be free of burrs, bubbles, burnt spots, surface scratches, etc.
3、The flashing of pouring gate and overflow edge is less than 0.3 after trimming, and without damaging the body.
4、Unmarked excessive rounded corners is R0.3-R1.
5、Fit with the shape of the corresponding assembly joint surface less than 0.5 matching.
6、Each indentation of ejector pushing rod should be below the production surface less than 0.2.

Item	Part no
Axial flow fan	FK3-230
Rated working Voltage(V/Hz)	230V/50/60
Input Power Rating	19/18







No	Name of parts	Part number	QTY	Material	Remark
1	Main body		1	ABS	
2	120X120X38Axial flow fan		1		

Tolerance table

mm (inch)

Unmarked dimension tolerance (mm)

.± 0.15
.0± 0.1
.00± 0.05

Unmarked angle tolerance±1

Third perspective

Design :Panhong Design:23.02.12
Proofread:Youbin Design:23.02.16
Review :Xianjue Design:23.02.22
Approval :Zhemwu Design:23.02.27

Stage marker

S	A	B

Weight

Proportion:1:2

soflight® Daylight Iluminacao, Lda

Name: SL-V-V00148

Print A4 | Edition First

Drawing scale:1:2 | No. of pages: 1/1

Schematic diagram

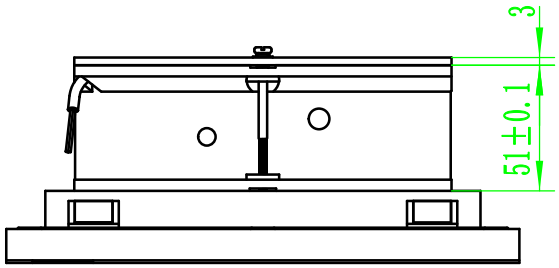
SL-V-V00204

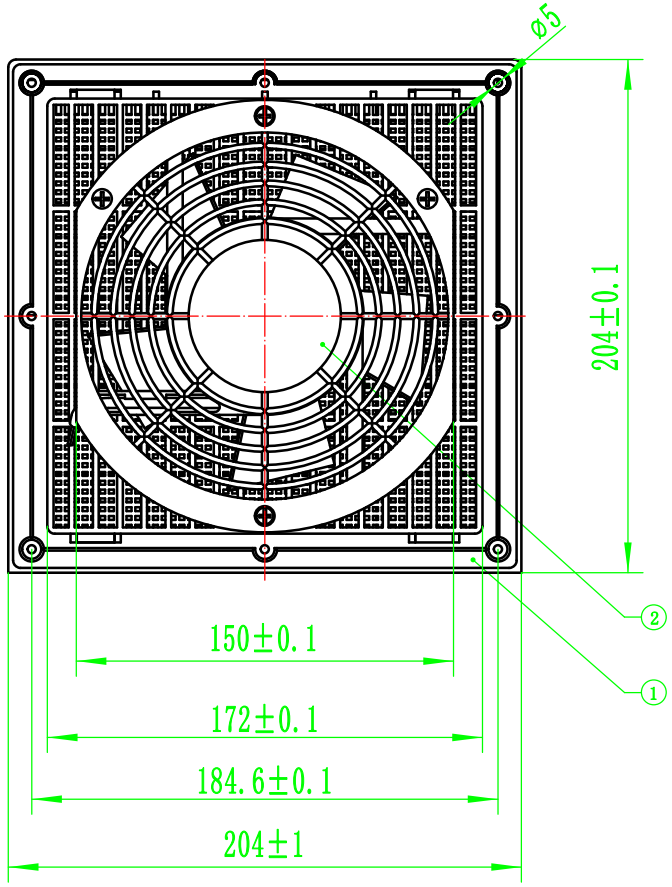
Technical Requirements

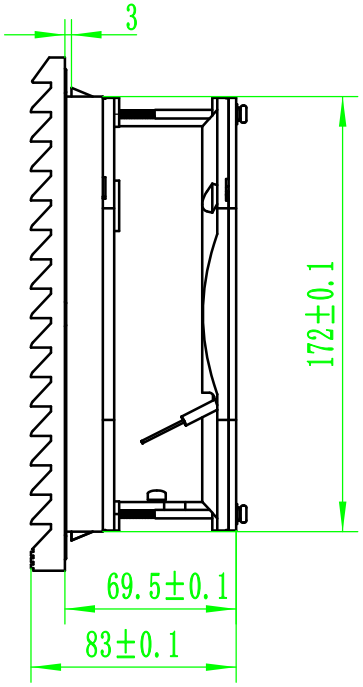
1、The limit deviation of the unmarked dimension is in accordance with GB/T1804-F.
2、The injection molded parts should be free of burrs, bubbles, burnt spots, surface scratches, etc.
3、The flashing of pouring gate and overflow edge is less than 0.3 after trimming, and without damaging the body.
4、Unmarked excessive rounded corners is R0.3-R1.
5、Fit with the shape of the corresponding assembly joint surface less than 0.5 matching.
6、Each indentation of ejector pushing rod should be below the production surface less than 0.2.

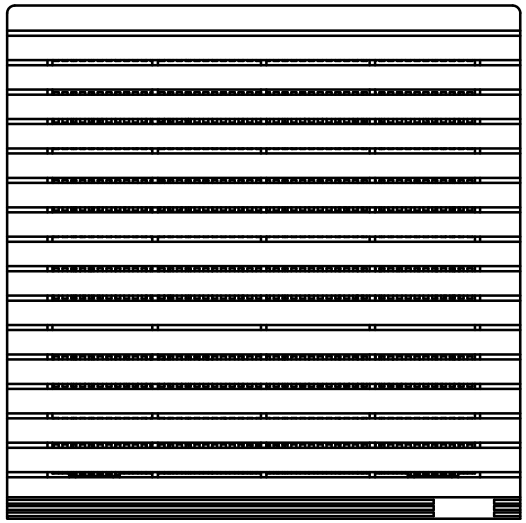
Ra3.2

Item	Part no
Axial flow fan	FK4-230
Rated working Voltage(V/Hz)	230V/50/60
Input Power Rating	41/38









No	Name of parts	Part number	QTY	Material	Remark
1	Main body		1	ABS	
2	172X150X51 Axial flow fan		1		

Tolerance table

mm (inch)

Unmarked dimension tolerance (mm)

.± 0.15
.0± 0.1
.00± 0.05

Unmarked angle tolerance±1

Third perspective

Design :Panhong	Design:22.08.11
Proofread:Youbin	Design:22.08.13
Review :Xianjue	Design:22.08.19
Approval :Zhemwu	Design:22.08.26

Stage marker

S	A	B

Weight

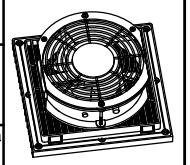
Proportion:1:3

soflight® Daylight Iluminacao, Lda

Name: SL-V-V00204

Print A4 | Edition First

Drawing scale:1:3 | No. of pages: 1/1



Schematic diagram

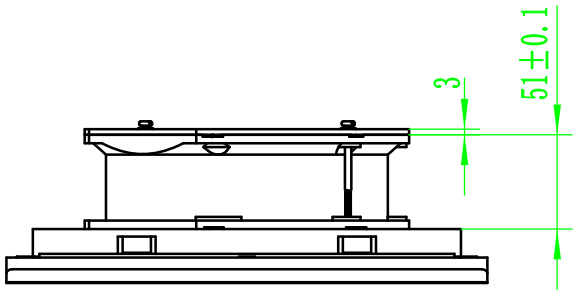
SL-V-V00255

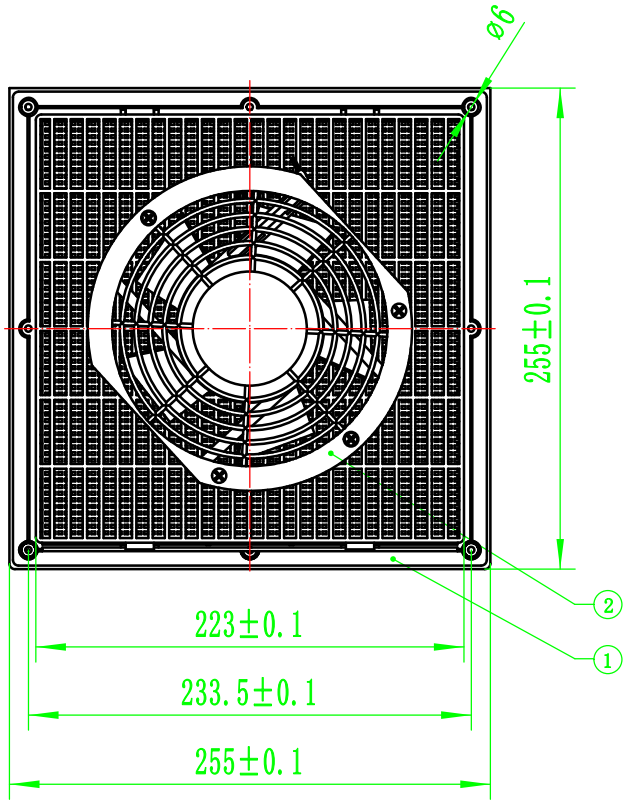
Ra3.2

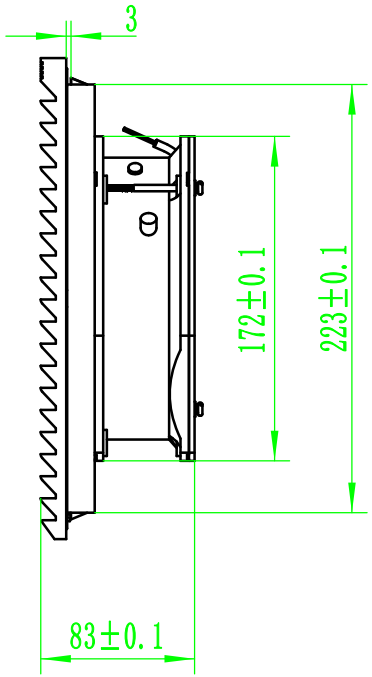
Technical Requirements

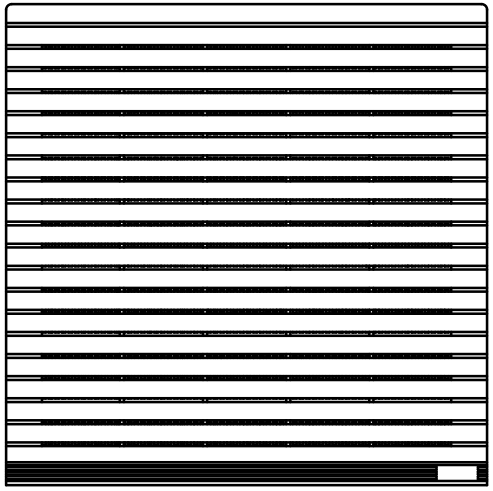
1、The limit deviation of the unmarked dimension is in accordance with GB/T1804-F.
2、The injection molded parts should be free of burrs, bubbles, burnt spots, surface scratches, etc.
3、The flashing of pouring gate and overflow edge is less than 0.3 after trimming, and without damaging the body.
4、Unmarked excessive rounded corners is R0.3-R1.
5、Fit with the shape of the corresponding assembly joint surface less than 0.5 matching.
6、Each indentation of ejector pushing rod should be below the production surface less than 0.2.

Item	Part no
Axial flow fan	FK4-230
Rated working Voltage(V/Hz)	230V/50/60
Input Power Rating	41/38









No	Name of parts	Part number	QTY	Material	Remark
1	Main body		1	ABS	
2	172X150X51Axial flow fan		1		

Tolerance table

mm (inch)

Unmarked dimension tolerance (mm)

.± 0.15
.0± 0.1
.00± 0.05

Unmarked angle tolerance±1

Third perspective

Design :Panhong	Design:23.02.12	
Proofread:Youbin	Design:23.02.16	
Review :Xianjue	Design:23.02.22	
Approval :Zhenwu	Design:23.02.27	

Stage marker

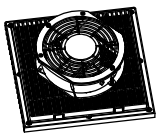
S	A	B
Weight		

soflight® Daylight Iluminacao, Lda

Name: SL-V-V00255

Print A4 | Edition First

Proportion:1:4 | Drawing scale:1:4 | No. of pages: 1/1



Schematic diagram